

# Mogden Sewage Treatment Works

**TW Site Inspection** 

Date of inspection: 13th October 2020	
Attendees: Mr Steven Maunders and Mr Tom Costin (Thames Water)	
LB Hounslow Observation	Thames Water Action / Response
Storm Water Storage Tanks (SWST)	
<b>Tank 1A</b> – Tank empty - approximately 5% of tank covered by grit – requires further flushing – Hoppers 1, 2 & 3 approx. 95% full – requires draining/over-pumping.	
<b>Tank 1B</b> – Tank empty - approximately 15% of tank covered by grit – requires further flushing – Hoppers 1, 2 & 3 full – requires draining/over-pumping.	
<b>Tank 2A</b> – Tank empty and flushed - approximately 15% of tank covered by grit – requires further flushing – Hoppers 1, 2 & 3 approx. 25% full – requires draining/over-pumping.	
<b>Tank 2B</b> – Tank empty – recently returned - approximately 85% of tank covered by grit/sludge – requires further flushing – Hopper 1 approx. 25% full, Hoppers 2 & 3 approx. 85% full – requires draining/over-pumping.	
<b>Tank 3A</b> – Tank empty - approximately 20% of tank covered by grit/sludge – requires further flushing – Hoppers 1, 2 & 3 approx. 35% full.	

<b>Tank 3B</b> – Tank empty – recently returned – approximately 90% of tank covered by grit/sludge – requires further flushing – Hoppers 1, 2 & 3 approx. 90% full – requires draining/over-pumping.	
Tanks 4A, 4B, 5A & 5B which are covered and odour controlled were all in use - unable to gauge condition as lighting system still not working.	
<b>Tank 6A</b> – Tank empty - approximately 10% of tank covered by grit/sludge – requires further flushing – Hopper 1 full, Hoppers 2 & 3 approx. 35% full – requires draining/over-pumping	
<b>Tank 6B</b> – Tank empty – recently returned – approximately 85% of tank covered by grit/sludge – requires further flushing – Hoppers 1, 2 & 3 approx. 80% full – requires draining/over-pumping.	
<b>Tank 7A</b> - Tank empty – recently returned - approximately 60% of tank covered by grit/sludge – requires further flushing - Hoppers 1, 2 & 3 full – requires draining/over-pumping.	
<b>Tank 7B</b> – Tank empty – recently returned – approximately 75% of tank covered by grit/sludge – requires further flushing. Hoppers 1, 2 & 3 full – requires draining/over-pumping.	
<b>Tank 8A</b> – Tank empty and flushed clean – Hoppers 1, 2 & 3 full – requires draining/over-pumping.	
<b>Tank 8B</b> – Tank empty – recently returned - approximately 80% of tank still covered with grit/sludge – requires further flushing. Hoppers 1, 2 & 3 full – requires draining/over-pumping.	
<b>Feed Channel</b> - The level of effluent in both feed channels was approximately 20% capacity - no local odours.	
<u>Complaints</u>	
The Council directly received no complaints by telephone in the preceding week.	

The Council dire preceding week. The Council recei <i>Thames Water co</i> <i>complaints in the</i>	ived no co	mplaints dvised th	by email fron	MRAG.
<b>Odour Monitors</b> The odour readout	s (H <sub>2</sub> S) for	· all monit	ors which were	providing data at
time of inspection:				
Monitor 1	.004	ppm	13:19	
Monitor 2	.005	ppm	13:19	
Monitor 3	.000	ppm	13:19	
Monitor 4	.004	ppm	13:19	
Monitor 5	.004	ppm	13:19	
Monitor 6	.000	ppm	13:19	
Monitor 7	.003	ppm	13:19	
Monitor 8	.004	ppm	13:19	
Monitor 9	.000	ppm	13:19	
Monitor 10	.004	ppm	13:19	
Monitor 11	.000	ppm	13:19	
Monitor 12	.004	ppm	13:19	
Monitor 13	.004	ppm	13:19	
Wind Speed	6.1	mph	13:19	
	335°			

All OMU's in use.	
Observations/Complaints: "No odour issues found or reported."	
Operational Issues/Causes: "Returning Storm Tanks."	
Actions: None noted.	
PM – Cool - Rain.	
All OMU's in use.	
Observations/Complaints: "No odour issues."	
Operational Issues/Causes: "Storm Tanks returning."	
Actions: None noted.	
Actions. None noted.	
Thursday 8 <sup>th</sup> October 2020:	
AM - Cool - Rain.	
All OMU's in use.	
Observations/Complaints: "No odour issues."	
Operational Issues/Causes: "Storm Tanks returning."	
Actions: None noted.	
PM – Cold - Clear Night.	
5	
All OMU's in use.	
Observations/Complaints: "No odour issues."	
Operational Issues/Causes: "Storm Tanks returning."	
Actions: None noted.	
Friday 9 <sup>th</sup> October 2020:	
AM – Cool – Rain with Sunny spells.	
All OMU's in use.	
Observations/Complaints: "No odour issues."	
Operational Issues/Causes: "Storm Tanks returning."	
Actions: None noted.	
<b>PM</b> – Cold - Clear Night.	
All OMU's in use.	
Observations/Complaints: "No odour issues."	
Operational Issues/Causes: None noted.	
Actions: None noted.	
Saturday 10 <sup>th</sup> October 2020:	
AM – Cool – Rain with Sunny spells?	
All OMU's in use.	

Observations/Complaints: "OM 0.019ppm 12:49-13:05."	
Operational Issues/Causes: "Storm Tanks returning."	
Actions: None noted.	
PM – Cool - Overcast Night.	
All OMU's in use.	
<b>Observations/Complaints:</b> "OM3 spiked at 03:37-03:50 but <15 mins	
duration max 0.017ppm."	
Operational Issues/Causes: None noted.	
Actions: None noted.	
Sunday 11th October 2020	
Sunday 11 <sup>th</sup> October 2020:	
AM – Cool - Sunny with Patchy Clouds.	
All OMU's in use.	
Observations/Complaints: "OM5 0.047 from 16:10 to 16:25." Operational Issues/Causes: "Odour from PAS."	
Actions: None noted.	
<b>PM</b> – Cold - Clear Night.	
All OMU's in use.	
<b>Observations/Complaints:</b> "OM2 spiked at 00:12 – 00:27 max	
0.024ppm."	
Operational Issues/Causes: "No odours found."	
Actions: "East Inlet and surrounds checked."	
Monday 12 <sup>th</sup> October 2020:	
AM – Cool - Rain.	
All OMU's in use.	
Observations/Complaints: "No odour issues."	
Operational Issues/Causes: None noted.	
Actions: None noted.	
PM – Cool - Rain.	
All OMU's in use.	
Observations/Complaints: "No odour issues found or reported."	
Operational Issues/Causes: None noted.	
Actions: None noted.	
Tuesday 13 <sup>th</sup> October 2020:	
AM – Cool - Rain.	

All OMU's in use.	
Observations/Complaints: "No odour issues."	
Operational Issues/Causes: None noted.	
Actions: None noted.	
PM – Cool - Rain.	
All OMU's in use.	
Observations/Complaints: None noted.	
Operational Issues/Causes: None noted.	
Actions: None noted.	

#### Sludge Dip Records

Date	West PSTs 1	West PSTs 2	West PSTs 3	West Total	East PSTs	Grand Total
			All uni	ts in m <sup>3</sup>		
OMP limit	500					
07/10/20	39	824	595	1458	1440	2898
09/10/20	0	867	595	1462	1112	2574
12/10/20	0	412	305	717	1088	1805

The sludge stock levels for the West side circular primary settlement tank 1 were **compliant** with the OMP trigger level (500m<sup>3</sup>) for all of the dates for which data has been provided.

There are no limits for the East side primary settlement tanks as these are covered and odour controlled. Thames is required by the terms of the abatement notice agreed in 2005 to notify LBH on the next working day of any such exceedance and notify LBH within three working days of any appropriate remedial measure taken.

#### **Digesters**

**Digesters 1-4** – Out of use (permanent) – noticeable quantity of water accumulated to the brim of these tanks which is thick with algae – requires draining. Long term project currently initiated to bring these units back into service – will require significant investment.

**Digester 5** - In use – seal level approx. 1ft below coping stones – good seal.

**Digester 6** - In use – seal level approx. 1ft below coping stones – seal weak and bubbling – evidence of previous spill requiring anti-foam and clean-up.

Digester 7 – Out of use – currently being brought back into service.

<b>Digester 8</b> - In use – seal level approx. 1ft below coping stones - seal weak and bubbling – – Bell height high requiring draw down of Biogas.	
<b>Digester 9</b> - In use – seal level approx. 2ft below coping stones – good seal – evidence of previous spill requiring anti-foam and clean-up.	
<b>Digester 10</b> - In use – seal level approx. 3ft below coping stones - seal weak and bubbling – evidence of previous spill requiring anti-foam and clean-up.	
<b>Digester 11</b> - In use – seal level approx. 2ft below coping stones – good seal – evidence of previous spill requiring anti-foam and clean-up.	
<b>Digester 12</b> - In use – seal level approx. 3ft below coping stones – good seal – evidence of previous spill requiring anti-foam and clean-up.	
<b>Digester 13</b> - In use – seal level approx. 3ft below coping stones - seal weak and bubbling – evidence of previous spill requiring anti-foam and clean-up.	
<b>Digester 14</b> – In use – seal level approx. 1ft below coping stones - seal weak and bubbling – noticeably gassing.	
<b>Digester 15</b> - Out of use – empty and clean – contractor on site undertaking maintenance.	
<b>Digester 16</b> - In use – seal level approx. 2ft below coping stones - seal blown – ongoing vigorous spill requiring anti-foam and clean-up.	
<b>Digester 17</b> - In use – seal level approx. 18" below coping stones – good seal.	
Digester 18 - Out of use.	
Digester 19 - Out of use.	
<b>Digester 20</b> - In use – seal level approx. 2ft below coping stones – seal weak and bubbling.	

# **GENERAL**

### Sludge Screening House

All doors closed at the time of inspection.

# Imported Sludge

Average of seven (7) imports daily for preceding seven days.

# Final Settlement Tanks East Side of Works

The 8 circular tanks previously used as PSTs are now being used as final tanks (71-78).

# <u>Skips</u>

Ix 12 yard skip containing general waste and 1x enclosed container skip (empty) in Service Road at rear of Screen House.

#### East Side Raw Sludge Screen House

Doors closed at time of inspection.

#### West Side Aeration Lanes (Old)

Battery C aeration feed channel 100% obstructed in one channel (left) – requires jetting (TW advise that there is continuing flow below surface).

West side primary settlement tanks (PST)

Rectangular PSTs – no issues

Circular PST's 9, 10 & 11 in use	e, Number 12	2 drained dowr	۱.
Pasteurisation Plant			
Eight streams running.			
<u>New Works (West Side)</u>			
Feed Channel for Aeration Lan requires jetting.	ies 21-24 apj	proximately 50	0% blocked –
"Fluffy" coverage across surface and quantity of material bypassing screener has reduced.			
Odour Control Unit (OCU) per	formance m	ionitoring – 0	7/10/20
<u>Odour Control Unit (OCU) per</u> Plant	formance m Reading (ppm)	Action Level	7/10/20 Compliant
Plant	Reading (ppm)	Action Level (ppm)	Compliant
	Reading	Action Level	
Plant Main pumping station inlet	Reading (ppm) No data 6.10 5.18	Action Level (ppm) Unknown	Compliant Unknown
Plant Main pumping station inlet Main pumping station outlet	Reading (ppm)           No data           6.10           5.18           4.83           0.00           0.00	Action Level (ppm) Unknown 0.2	Compliant Unknown No
Plant         Main pumping station inlet         Main pumping station outlet         East OCU         West inlet OCU	Reading (ppm)           No data           6.10           5.18           4.83           0.00           0.00           0.00           0.00           0.00           0.00           0.00           0.00           0.00           0.00           0.00           0.00	Action Level (ppm) Unknown 0.2 0.05	Compliant Unknown No Yes
Plant         Main pumping station inlet         Main pumping station outlet         East OCU         West inlet OCU         Sludge reception inlet	Reading (ppm)           No data           6.10           5.18           4.83           0.00	Action Level (ppm) Unknown 0.2 0.05 0.05	Compliant Unknown No Yes Yes Unknown Unknown
Plant         Main pumping station inlet         Main pumping station outlet         East OCU         West inlet OCU	Reading (ppm)           No data           6.10           5.18           4.83           0.00           0.00           0.00           0.00           0.00           0.00           0.00           0.00           0.00           0.00           0.00           0.00	Action Level (ppm) Unknown 0.2 0.05	Compliant Unknown No Yes Yes

	0.00		
Transfer PS inlet	No data	Unknown	Unknown
Transfer PS outlet	85.97	0.5	No
	80.48		
	78.60		
New West inlet (OCU11)	4.23	0.5	No
	3.78		
	3.38		
Pasteurisation Plant (OCU12)	0.00	0.5	Yes
	0.00		
	0.00		